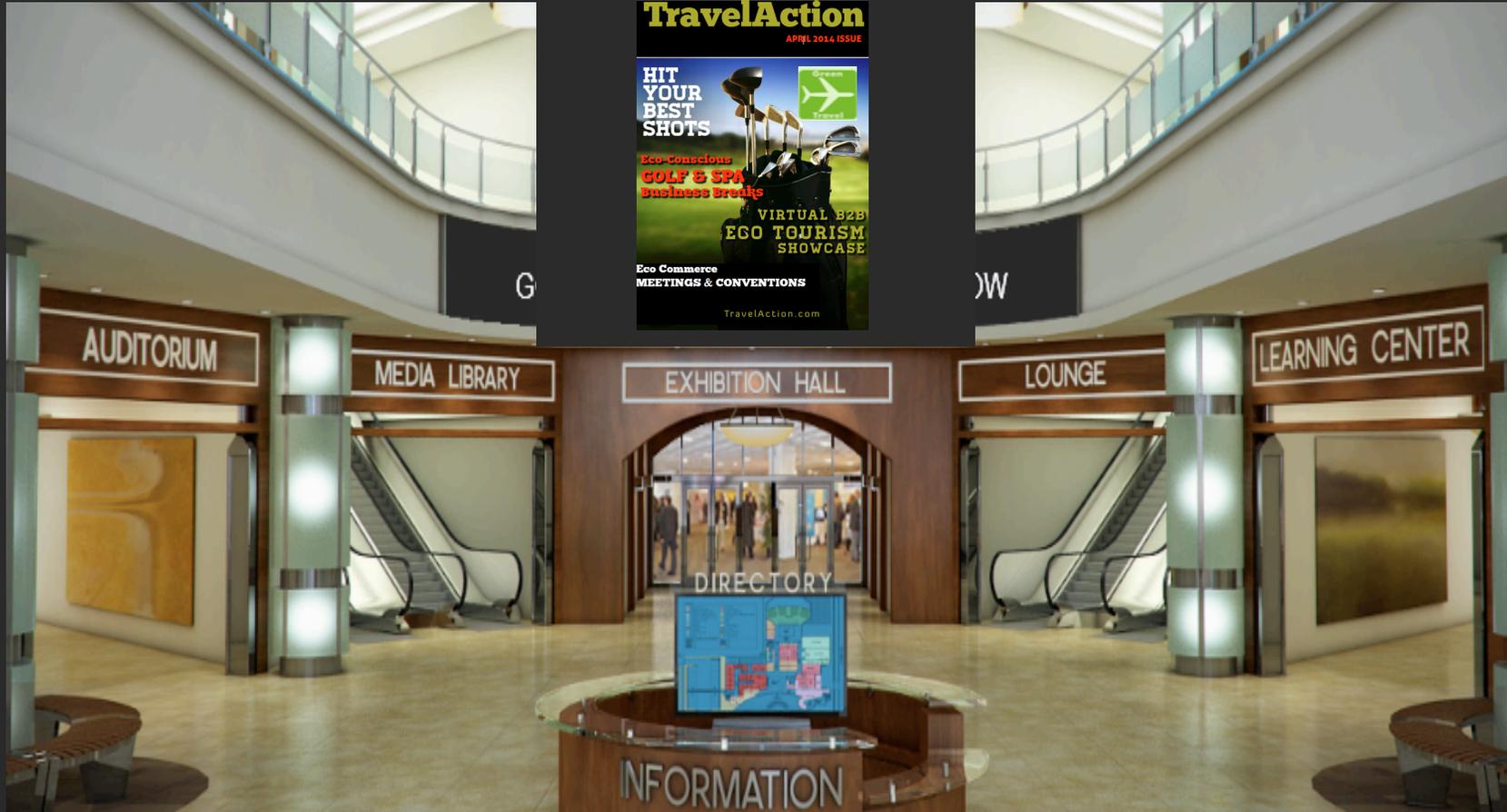


Virtual



Showcase



We showcase **ECO** Travel & Tourism Destinations, Experts, Brands, Products and Services.  
We share critical information with Professionals and Savvy Travelers - around the planet.

[www.TravelAction.com](http://www.TravelAction.com)

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## OUR VALUE

**We bring together Individuals and Organizations to share and learn**

- in a way that doesn't require a large investment of funds and time.

**We educate key business decision makers**

- helping them make informed decisions.

**We bring together motivated Sellers and Buyers**

- across industries and continents.

**We help all size Enterprises and Organizations**

- overcome barriers and market penetration challenges providing access to markets, customers, partners. We build and customize YOUR Showcase

**We publish and deliver YOUR Information**

- and facilitate YOUR Online Interaction Globally.

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## Sponsor Benefits

### Designer/Company/ Organization Profile

- Build YOUR BRAND
- Communicate WHO YOU ARE
- Tell WHAT YOU DO
- Showcase YOUR Destination, Business, Products, Services

### Training

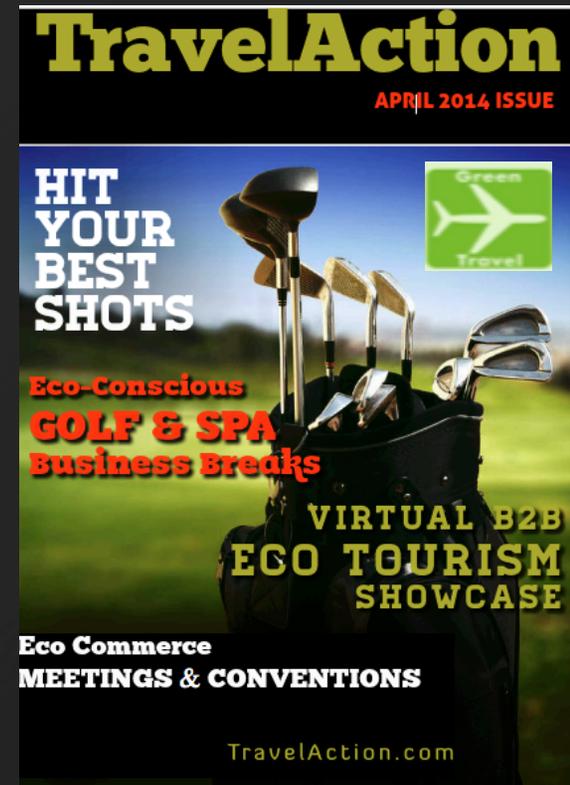
- Publish YOUR Materials
- Share YOUR Know-How and Expertise

### Topics

- Educate Professionals and Travelers about YOUR offerings
- Deliver YOUR News, Best Practices, Lessons Learned



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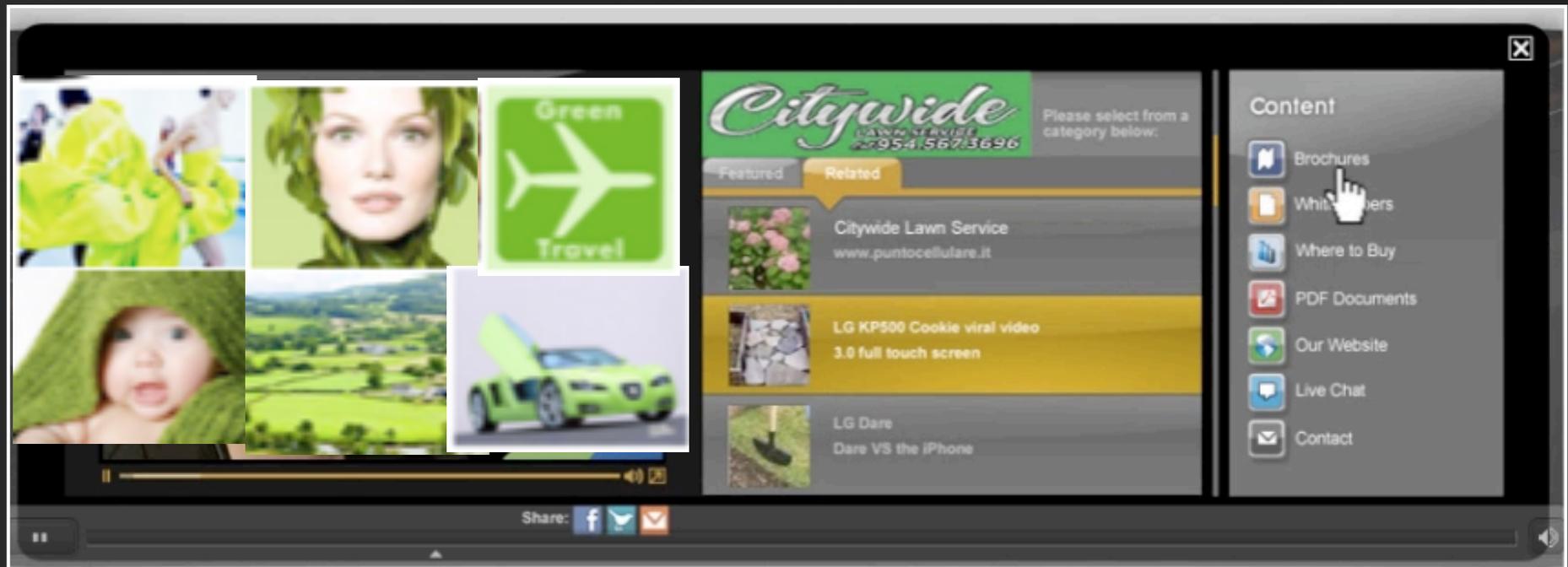






DISPLAY SPACE SPONSORSHIP includes:

- A Basic Display
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled





The BANNER SPACE Sponsor includes:

- A Basic Display
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled
- 2 Banner Spaces in Exhibit Hall



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The AREA Sponsor includes:

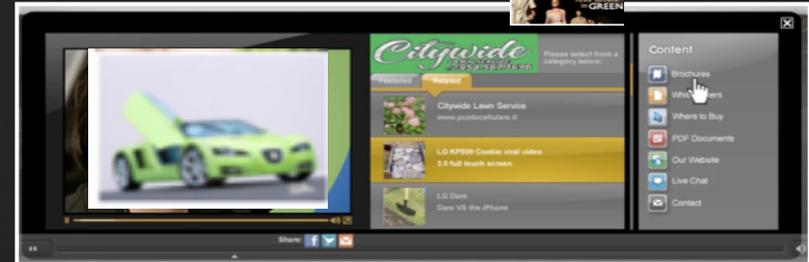
- A Basic Display
- 1 Video
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled
- 2 Banner Spaces in Exhibit Hall
- Logo in Area Sponsored





The SPEAKER Sponsor includes:

- A Basic Display
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled
- 2 Banner Spaces in Exhibit Hall
- Logo in Area Sponsored
- Presentations in Auditorium
- Downloads in Library





The EVENT Sponsor includes:

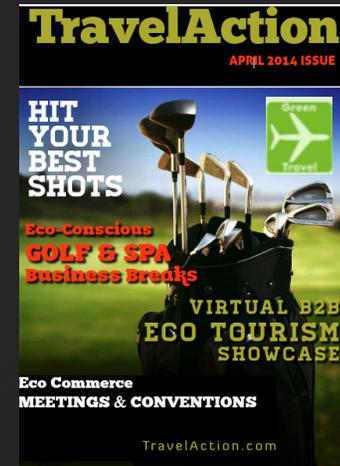
- A Basic Display
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled
- Banner Spaces 3X rotation
- Logo in Area Sponsored
- Presentations in Auditorium
- Downloads in Library
- Presentations in Media Lounge





The TITLE Sponsor includes:

- A Basic Display
- 2 Side Banners
- 1 Video or Powerpoint
- 1 Download of Brochure or Catalogue
- Live Monitoring Enabled
- Banner Space in 5X rotation
- Logo in All Area Sponsored
- Presentations in Auditorium
- Downloads in Library
- Presentations in Media Lounge
- Banner Space in Lobby
- Inclusion in Advertising and PR





## Virtual Showcase SPONSORSHIP

SPONSORSHIP LEVELS	Display Space	Banner Sponsor	Area Sponsor	Speaker	Event Sponsor
Basic Display	*	*	*	*	*
Video	1	2	2	2	3
Side Banners	2	2	2	2	2
Video or Powerpoint	1	1	1	2	2
Download of Brochure or Catalogue	1	2	2	3	3
Contact Features	*	*	*	*	*
Live Monitoring	*	*	*	*	*
Banner Space in Exhibit Hall		X2	X3	X3	X4
Logo in Area Sponsored			*	*	ALL Areas
Presentations in Auditorium				*	*
Downloads in Library				*	*
Presentations in Media Lounge				*	*
Banner Space in Lobby				*	*
Inclusion in Advertising and PR					*
<b>Eco Design Challenge 2014-17</b>					*
<b>TOTAL COST (**) monthly</b>	<b>£500</b>	<b>£1,000</b>	<b>£1,250</b>	<b>£2,500</b>	<b>£5,000</b>
<b>TOTAL COST (**) annually</b>	<b>£5,000</b>	<b>£10,000</b>	<b>£12,000</b>	<b>£25,000</b>	<b>£50,000</b>
<b>TOTAL SAVINGS(**) annually</b>	<b>£1,000</b>	<b>£200</b>	<b>£3,000</b>	<b>£5,000</b>	<b>£10,000</b>

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# PARTNERS in **ECO** COMMERCE

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